

# Instructions

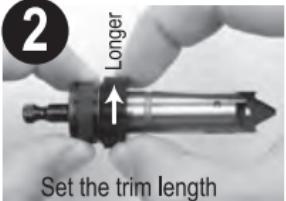
1

Adjusting Ring

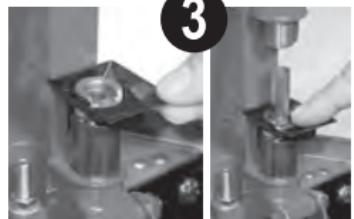


2

Longer



Set the trim length



3

3) Install shell holder in your press. Attach chip catcher on to the shell holder. Slide resized case into shell holder.

5

4) Install Quick Trim die into press according to instructions included with die. Raise ram to insert case into die.



6

5) Insert hex stud into power screw driver. Slide the cutter into the installed trim die.

6) Activate the power screwdriver in the tighten direction until you feel or hear it stop cutting. The spacer or adjusting ring will contact the end of the die and no further trimming will occur. Remove and inspect your trimmed and chamfered case. Invert the case to dump the brass chips.

**Do not use high-speed drill.  
Do not exceed 1200 RPM.**

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7) Swipe your finger across the shell holder face as you place the next case into the shell holder. Any chips on the shell holder face will cause the case to be trimmed too long.