

BB4414



APP BULGE BUSTER KIT

- ① Remove crimp sleeve and adjusting screw from carbide factory crimp die.

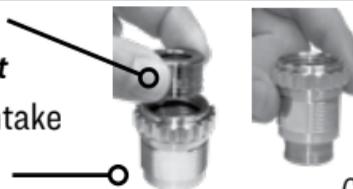


Please note: if you have automation kit installed, insure the jaws are backed out (maximum jaw opening).

- ② Select appropriate intake funnel and insert into Bulge Buster intake funnel holder.

| CARBIDE FACTORY CRIMP | CARTRIDGE | INTAKE FUNNEL |
|-----------------------|----------------------------|---------------|
| 90867 | 380 ACP | 380 |
| 90862 | 10mm, 40 S&W | 10/40 |
| 90416 | 41 AE, 41 MAG | 45 |
| 90864 | 45 ACP, 45 GAP, 45 WIN MAG | 45 |

Intake funnel
Roll mark in first
 Bulge Buster intake
 funnel holder



Continued...

LEE

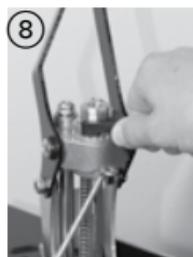
LEE PRECISION, INC.
 4275 COUNTY ROAD U · HARTFORD WI 53027
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APP BULGE BUSTER KIT

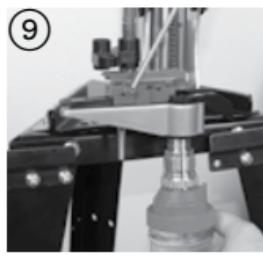




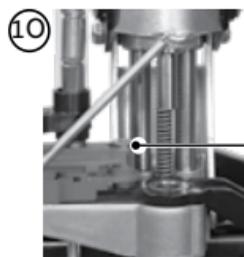
Assemble the Bulge Buster and Carbide Factory Crimp Die.



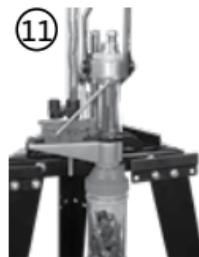
Tighten with a $\frac{1}{3}$ of a turn clockwise.



Install bulge buster assembly and tighten a $\frac{1}{3}$ of a turn clockwise.



Insert cases into feed tube (**case mouth down first**) with case inserter assembly underneath.



Push case through. **BUSTED!** Bulge busted cases conveniently collect in catch container or use your empty powder container for even more capacity.



WARNING: Steel parts may be alloyed with trace amounts of lead and other elements, which are known to the state of California to cause reproductive harm and cancer. For more information, go to www.P65Warnings.ca.gov. To prevent exposure, do not alter the product by welding, grinding, etc.