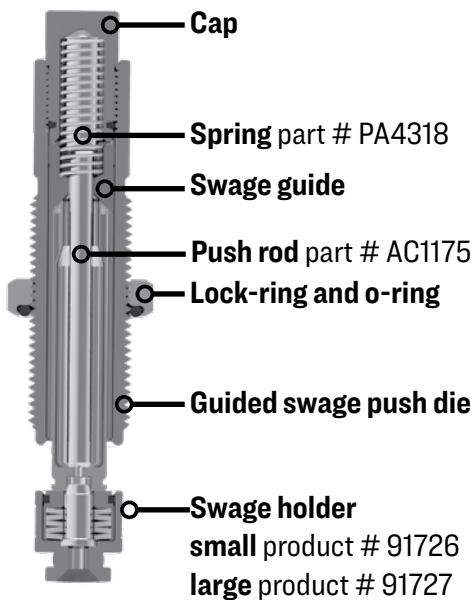




WARNING: Handling live primers and spent primers may expose you to lead or other chemicals, which are known to the State of California to cause reproductive harm and cancer. For more information go to www.P65Warnings.ca.gov.

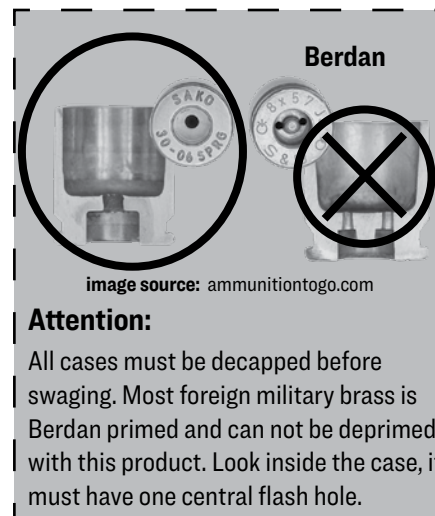
WARNING: This product may contain steel alloyed with trace amounts of lead and other elements which are known to the State of California to cause reproductive harm and cancer. For more information, go to www.P65Warnings.ca.gov. To prevent exposure, do not alter the product by welding, grinding, etc.

RAM SWAGE

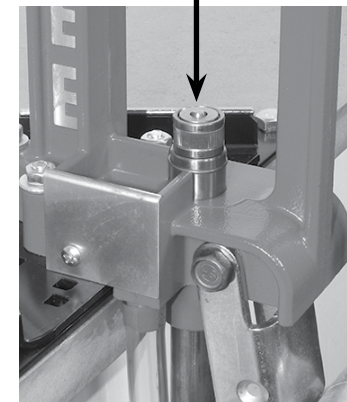
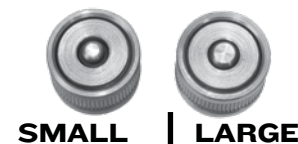


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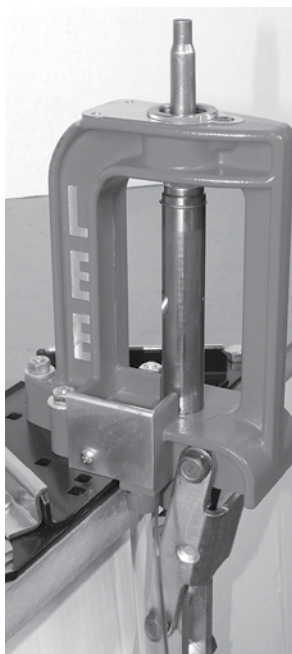


- 1 Install either small or large ram swage holder assembly into reloading press ram.



2

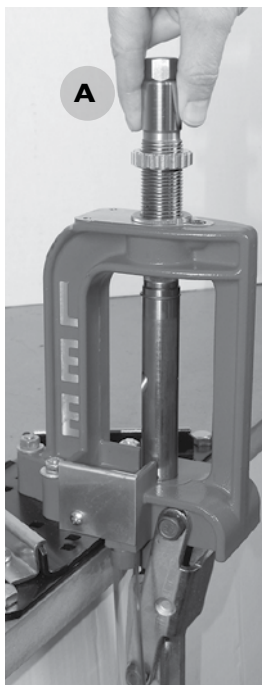
Place a deprimed case on ram swage holder and raise to the top of the stroke.



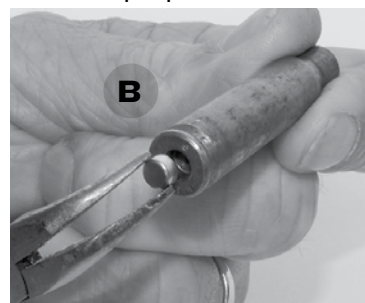
3

(A) Screw the guided swage push die in until it reaches a firm stop.

Raise the lever and screw the guided swage push die in an additional 1/4 turn.



(B) Remove case and verify you have enough swage by using a primer as a gauge. If the primer will not start, increase the swage by turning in the guided swage push die a small amount (1/4 turn) and repeat until the case accepts primer.



(C) Tighten the spline drive lock ring, to retain die position once the correct swage has been achieved.

