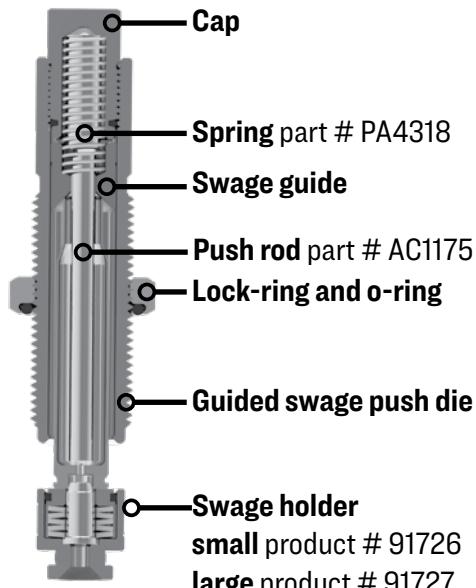




WARNING: Handling live primers and spent primers may expose you to lead or other chemicals, which are known to the State of California to cause reproductive harm and cancer. For more information, go to www.P65Warnings.ca.gov.

WARNING: This product may contain steel alloyed with trace amounts of lead and other elements which are known to the State of California to cause reproductive harm and cancer. For more information, go to www.P65Warnings.ca.gov. To prevent exposure, do not alter the product by welding, grinding, etc.

RAM SWAGE

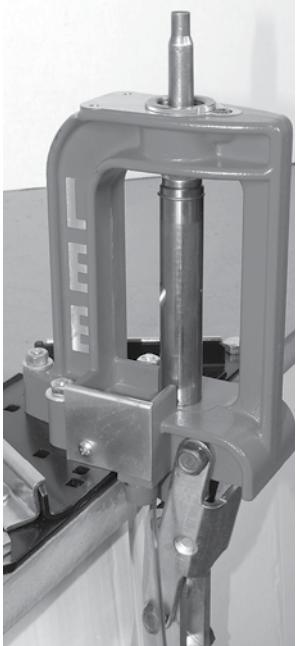


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②

Place a
deprimed
case on
ram swage
holder and
raise to the
top of the
stroke.



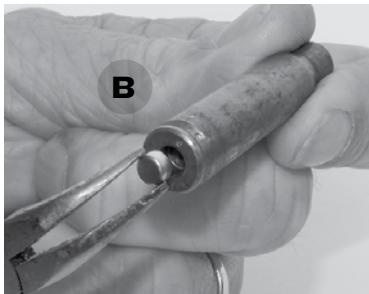
③

(A) Screw
the guided
swage push
die in until it
reaches a firm
stop.

Raise the
lever and
screw the
guided swage
push die in an
additional $\frac{1}{4}$
turn.



(B) Remove case and verify
you have enough swage by using
a primer as a gauge. If the primer
will not start, increase the
swage by turning in the guided
swage push die a small amount
($\frac{1}{4}$ turn) and repeat until the
case accepts primer.



①

Install either small or large
ram swage holder assembly
into reloading press ram.

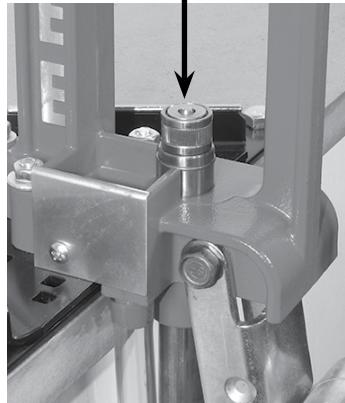


image source: ammunitiontogo.com

Attention:

All cases must be decapped before
swaging. Most foreign military brass is
Berdan primed and can not be deprimed
with this product. Look inside the case, it
must have one central flash hole.

